

EXTRAREFLEX

for difficult fabrics

Description

Reflective, plotter cut heat seal material with polyester backing. Suggested for “difficult” fabrics such as windbreakers, K-Way, nylon, leather, sports bags, umbrellas.

Average thickness: 110 micron.

Basic information

Due to the many different base materials available on the market, the following heat transfer instructions are given as guideline only:

Plotter settings (eg. with SUMMACUT D60R plotter)

Blade: new at 50° **Minimum required pressure:** 60 gf

Transfer setup

Temperature: 160°C **Time:** 2÷4” + 10” **Pressure:** low (2÷3 bar)

Application instructions

N.B.: if working on treated fabrics, perform an application and wash test first.

- 1) Remove the protective layer
- 2) Mirror cut the material
- 3) Weed the exceeding material
- 4) Place the material on the garment with its polyester backing
- 5) Heat apply for the first 2-4 seconds
- 6) Remove the support cold
- 7) Cover with silicon treated paper or Teflon®
- 8) Heat apply for the remaining 10 seconds

Suitable textiles

Polyamide, nylon and treated materials (not suited for dye sublimation fabrics)

Washing instructions

(wait 24h after the heat transfer) 30°C max. – do not use bleach or other aggressive chemical agents

Dry clean: no **Tumble dry:** not recommended

N.B. : all information given in this sheet are based on our experience

We recommend to always perform a test before starting standard production

The product meets the Italian and EU regulations relating to its proper use, and to the (EU)regulation n. 1907/2006/EU **REACH** (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website www.siser.it.

For further information, please contact our Sales Office. Thank you.

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R.E.A. VI 171856 VI – Reg. Imp. VI n. 14971 - Cap. Soc. € 103.300 i.v. – Partita IVA 01591490246



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